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Title: 34A, 341A, 34AS, 341AS, 34AR, 341AR, 34ASR, 341ASR Operators

ISO Date: April 10, 2006

Don't Take Chances

Compressed air is an extremely powerful medium. Always take maximum precautions when handling any component of a compressed air system. **Never** attempt to construct, replace, operate or service any component of a compressed air system unless you have been specifically and properly trained to do so. **Always** disconnect the supply air, and exhaust the air system before attempting to remove or service a component of that system. Failure to heed these warnings could result in SERIOUS, EVEN FATAL, PERSONAL INJURY.

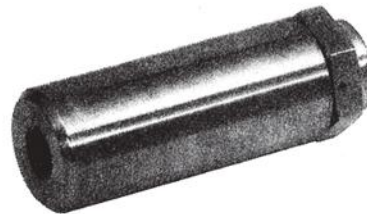
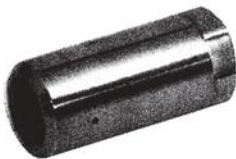
Design And Specifications

The design and specifications and other product information contained in this catalog is for general reference purposes based upon customary and usual manufacturing standards and product applications. However, it is difficult to predict or to anticipate the functioning or suitability of the product for any particular application or use. Therefore, nothing herein shall be deemed a representation or warranty of the product design or specifications and Buyer shall have the responsibility for investigating and testing the product in any particular application or use and all risks attendant in such use.

Humphrey Products Company
1-800-477-8707
Kalamazoo, MI 49003
www.humphrey-products.com

Humphrey TAC-TAC²-TAC³ Air Pilot Operators

These air pilot operators are for use with TAC, TAC², and TAC³ push-button valves and the Model ESB Electric Switch Bracket to convert them to air pilot operation. The operators feature snap action for time-delay circuits, automatic "one-shot" reset, or a combination of snap action and automatic reset. Model 34 operators are recommended for use with TAC valves. Model 341 operators are recommended for use with TAC² and TAC³ valves.



34A 341A Air Pilot Operators

Models 34A and 341A air pilot operators thread directly onto the collars of push-button valves and the Model ESB Electric Switch Bracket. The air pressure applied to the pilot port drives a V-cup sealed piston to actuate the valve's push-button. The 341A

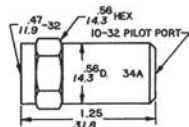
air pilot operator provides approximately twice the actuation force of the 34A at the same pilot pressure and is used for lower pilot pressure requirements or to amplify weak pilot signals, especially to 41PP and 42PP valves with positive detents.
Weight: 34A 1.1 oz. (31.2 gms.)
341A 1.0 oz. (25.3 gms.)

34AS 341AS Air Pilot Operators with Snap Action

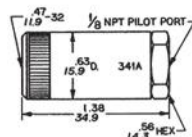
Models 34AS and 341AS air pilot operators thread directly onto the collars of push-button valves and the Model ESB Electric Switch Bracket. They are used primarily for time-delay circuits and other slow-building pilot pressure applications. The actuation of the op-

erator is delayed until pilot pressure reaches 35 psig \pm 5 psig. At this pressure, the operator piston snaps forward to actuate valve or switch and remains shifted until pilot pressure is exhausted. Maximum cycle life is obtained at 40-65 psig, 125 psig maximum.
Weight: 34AS 3.9 oz. (110.6 gms.)
341AS 4.2 oz. (119.1 gms.)

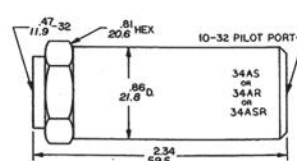
34A



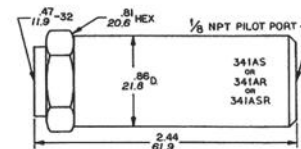
341A

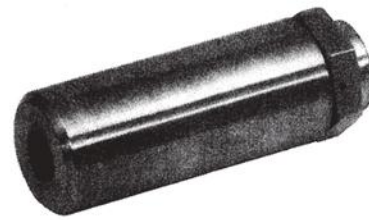
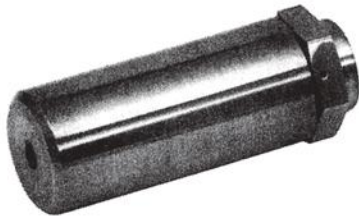


34AS/AR/ASR



341AS/AR/ASR





34AR 341AR Air Pilot Operators with Reset

Models 34AR and 341AR air pilot operators thread directly onto the collars of push-button valves and the Model ESB Electric Switch Bracket. When used on a spring-return valve, they provide a momentary "one-shot" output signal (40 psig/min.), which actuates the operator piston immediately. The operator's pressure-balanced piston then resets, even in the presence of a pilot signal. This reset occurs within 0.3 seconds at 40 psig, within 0.5 at 100 psig, and within

0.7 seconds when used with 4PP, 41PP, or 42PP valves. Maximum cycle life is obtained at 40-65 psig, 125 psig maximum.

Any erratic action of the operators is often caused by small diameter or long pilot lines, restricted fittings, low flow pilot valves, slow building or exhausting pilot signals, or excessive moisture or space between operator and valve body and can be eliminated by correcting these conditions. Weight: 34AR 3.9 oz. (110.6 gms.) 341AR 4.1 oz. (116.2 gms.)

34ASR 341ASR Air Pilot Operators with Snap Action and Reset

Models 34ASR and 341ASR air pilot operators provide both snap action and reset features in a single unit and thread directly onto the collars of push-button valves and the Model ESB Electric Switch Bracket. Actuation is delayed until pilot pressure reaches 35 psig \pm 5 psig, and then the operator piston snaps forward to actuate push-button valve or electric switch. At that point the piston becomes pressure balanced and the spring

resets the operator while removing actuator force from the valve. After snap action, the piston resets within approximately 0.3 seconds at 40 psig, within 0.5 seconds at 100 psig, and with 0.7 seconds when used with 4PP, 41PP, or 42PP valves.

NOTE: The recommended maximum pilot pressure is 60 psig. If this pressure is exceeded, the operator will recycle — snapping and resetting a second time. Weight: 34ASR 3.9 oz. (110.6 gms.) 341ASR 4.1 oz. (116.2 gms.)

Specification

Minimum Pilot Pressure 34A

VALVED PRESSURE	30 psig	2.1 bars	60 psig	4.2 bars	100 psig	7.0 bars
PILOT PRESSURE						
MODEL 2P	22.0	1.5	24.0	1.7	25.0	1.7
3P	18.0	1.2	19.0	1.3	21.0	1.4
4P	20.0	1.4	20.0	1.4	20.0	1.4
4PP	5.0	0.3	5.0	0.3	6.0	0.4
31P	35.0	2.4	41.0	2.8	51.0	3.5
41P	42.0	2.9	42.0	2.9	42.0	2.9
41PP	35.0	2.4	35.0	2.4	35.0	2.4
42P	55.0	3.8	69.0	4.8	85.0	5.9
42PP/PA	16.5	1.1	18.0	1.2	20.5	1.4
ESB	5.0	0.3				

Minimum Pilot Pressure 341A

VALVED PRESSURE	30 psig	2.1 bars	60 psig	4.2 bars	100 psig	7.0 bars
PILOT PRESSURE						
MODEL 2P	11.0	0.8	12.0	0.8	13.0	0.9
3P	10.0	0.7	10.0	0.7	12.0	0.8
4P	11.0	0.8	11.0	0.8	11.0	0.8
4PP	2.5	0.1	2.5	0.1	3.0	0.2
31P	22.0	1.5	27.0	1.9	32.0	2.2
41P	22.0	1.5	24.0	1.7	24.0	1.7
41PP	20.0	1.4	20.0	1.4	20.0	1.4
42P	34.0	2.3	43.0	3.0	57.0	3.9
42PP/PA	10.5	0.7	10.5	0.7	12.5	0.8
ESB	2.5	0.1				